



Printing information and terms of use for posters of grade determination tables

Printing information

- Poster size: 61 x 91 cm (24 x 36 in)
- Maintain aspect ratio when scaling
- Heavy stock is recommended
- Consider lamination
- Source: [Official Grain Grading Guide](#) on grainscanada.gc.ca

Terms of use for posters of grade determination tables

- A new grade determination table should be printed at the beginning of the crop year
- The previous crop year's table should be discarded
- A grade determination table published on the Canadian Grain Commission website is the authoritative version
- The Canadian Grain Commission may make changes to a grade determination table during a crop year and the printed version may not reflect current information
- Any change to a grade determination table will be communicated through a [Canadian Grain Commission trade memorandum](#)
- Users of printed grade determination tables should check the Canadian Grain Commission website on a regular basis to ensure they are working with a current version of the table
- If a change has been made to a grade determination table during the crop year, a new table should be printed and the previous version discarded

Primary and export grade determination tables

Corn, Canada Western Yellow, White or Mixed (CW)

Grading factor	No. 1 CW	No. 2 CW	No. 3 CW	No. 4 CW	No. 5 CW	Grade, if No. 5 specs not met
Standard of quality						
Degree of soundness	Cool and sweet, uniform size	Cool and sweet	Cool and sweet	Cool and sweet	May have a slight odour, not sour or musty	
Minimum test weight kg/hL (g/0.5 L)	68 (343)	66 (333)	64 (322)	62 (311)	58 (291)	Corn, Sample CW (class) Account Light Weight
Variety	Any variety of corn	Any variety of corn	Any variety of corn	Any variety of corn	Any variety of corn	
Other classes %	5	5	5	5	5	Over 5%—Use all other grading criteria and grade as Corn (grade) Mixed
Damage						
Heated %	0.1	0.2	0.5	1.0	3.0	Corn, Sample CW (class) Account Heated
Total % Damage	3	5	7	10	15	Corn, Sample CW (class) Account Damaged
Foreign material						
Excreta %	0.02	0.02	0.02	0.02	0.02	Corn, Sample CW (class) Account Excreta
Total % Cracked corn and foreign material	2	3	5	7	12	50% or less – Corn Sample CW (class) Account CCFM Over 50% - sample Cracked Corn and Foreign Material
Stones* %	0.15	0.15	0.15	0.15	0.15	2.5% or less—Corn, Rejected (grade) (class) Account Stones Over 2.5%—Corn, Sample Salvage

Note: The colour is added to the grade name.

*Stones are not included in total cracked corn and foreign material (CCFM).