



Serving GOVERNMENT, serving CANADIANS.



West Block project

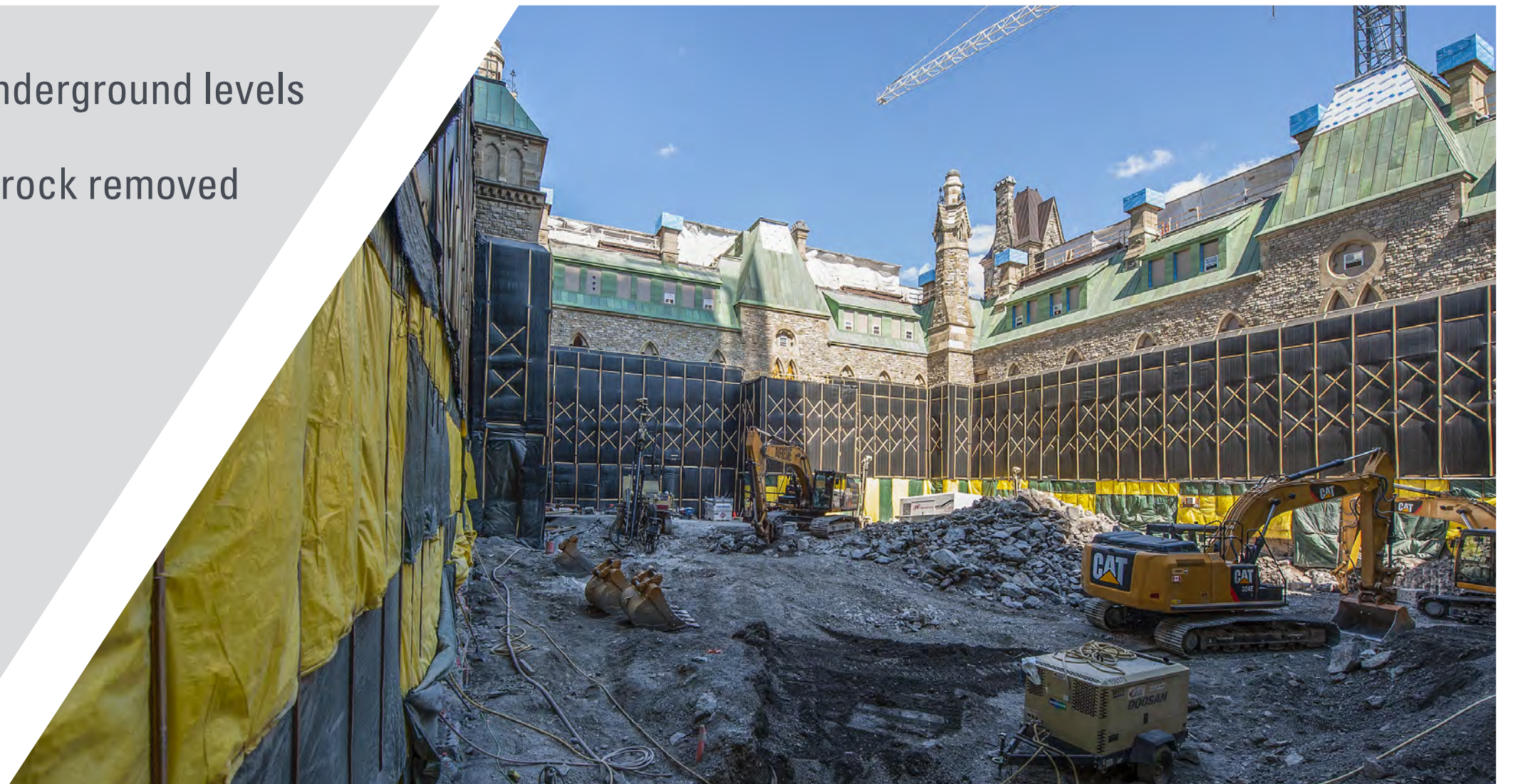
158 million kg of bedrock excavated to build underground levels

28 Olympic-sized swimming pools worth of rock removed

2.3 million kg of new structural steel added to the building

1.4 million new bricks were laid

50% more usable space created by infilling the courtyard



Adding a glass roof

7 km of steel beams used for the glass roof

4,600 m² of glass installed, about the size of a football field



Creating jobs

About **5,000** jobs created or sustained

More than **6 million hours** of labour logged

Average of 500 workers on site each day

1,200 workers on site at peak periods

The following companies contributed to the project:

- Architecture 49/EVOQ in joint venture
- PCL Constructors Canada Inc.

